

Reprint J.C.L.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6705G02431-3G-1
Job Sheet 190657



Part No: RBW6705G02431-3G-1

Job Qty: 10 pcs

Part Name: Lever Rigging Fork



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/12/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6705G02431-3G Rev1b IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	NV5000 - 1	10 pcs	2/28/19	2/28/19	0.00	20.00	NV5000 - 1		
							NV5000 - 2		J.C.L.
120	QC 2	10 pcs	2/28/19	2/28/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		J.C.L. 19-03-15
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



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CANADA
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Container No: S162868



Part: RBW6705G02431-3G-1

Job No: 190657

Serial No/Batch: S162868

Revision: 18

Inspector:

Exp Date:

Instructions:

Date: 03/15/19

130	QC 8	10 pcs	2/28/19	0.00	0.00	QC 2 - 66	
						QC 2 - 64	
						QC 8 - 12	
						QC 8 - 14	mL19/03/18
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
						QC 8 - 47	
140	QC 5	10 pcs	2/28/19	0.00	0.00	QC 5 - 10	NOT REQUIRED
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 42	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						ATG001-VC	
						10	
150	Outsource - 4 - Anodize	10 pcs	2/28/19				03/18/2019 PL
160	Packaging 3-1 - Stock - B4B	10 pcs	2/28/19	0.00	0.00	Packaging 3 - 1 - B4B	TW 19-03-21
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	

					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170	QC 6	10 pcs	2/28/19	0.00 0.00	QC 6 - 42	
					QC 6 - 9	MAR 2 5 2019 DAS 40 DAS 68
					QC 6 - 68	9-89
					QC 6 - 61	9-89
180	Packaging 3-1 - Stock - B4B	10 pcs	2/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	DAS 28 9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
190	QC 21 - SA	10 pcs	2/28/19	0.00 0.00	QC 21 - SA - 21	DAS 21 MAR 2 6 2019

QC 21 - SA - 70

QC 21 - SA - 53

Part Op **110** - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1 1-Machine as per folio FB684 FOLIO REV: _____ DWG
Descriptions: REV: _____ 2-Debur
120 - QC2- Inspect parts off machine FAI/FAIB
130 - QC8- Inspect parts - second check
140 - QC5- Inspect part completeness to step on W/O
150 - Outsource process-Anodize per QSI017 4.1.10.1 -Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR,
PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required
160 - Receive & Inspect for Damage & Mat'l Certs
170 - QC6- All purchased or subcontracted products - Black ink stamp T/N on flag to fit as per DWG.
180 - Identify as per dwg & Stock Location: _____
190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.375X1.000	6061T6 Bar .375 X 1.00	1.6400 ft (.164 ea)	110-NV5000 - 1	SAS 6 024

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-NV5000 - 1	M6061T6B0.375X1.000	2	30	0

Part Specifications

Specifications could not be found.

Plex 3/14/19 5:13 PM DART.CHAREST-LACOMBE.JULIEN



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042911**



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042911

PO Date: 3/18/19

Due Date: 3/25/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190657	RBW6705G02431-3G-1	Lever Rigging Fork Outsource process-Anodize per QSI017 4.1.10.1 - Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	3/25/19	10 pcs	0 pcs	10 pcs	\$6.00/pcs	\$60.00
Line Item Note ** NEED BACK MARCH 25,2019 **											
2	190508	RBW6205G09132-3G-3	Block Outsource process-Anodize per QSI017 4.1.10.1) - Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	3/25/19	6 pcs	0 pcs	6 pcs	\$6.00/pcs	\$36.00
Line Item Note ** NEED BACK MARCH 25,2019 **											
3	190649	RBW1205G00231-3G-1	Body -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	3/25/19	4 pcs	0 pcs	4 pcs	\$6.00/pcs	\$24.00
Line Item Note ** NEED BACK MARCH 25,2019 **											
4	191830	D5156-5	Face Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Anodize Black per MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2	Firmed	-	3/25/19	8 pcs	0 pcs	8 pcs	\$15.00/pcs	\$120.00
Line Item Note ** NEED BACK MARCH 25,2019 **											
Grand Total:										\$240.00	



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PURCHASE ORDER

PO042911



Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/19/19 11:16 AM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance

(017763-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

017763- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
20-Mar-2019		Jessie Boisvert				PO042911			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW6705G02431-3G-1 ✓ Rev. 56	RBW6705G02431-3G-1 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-8625F TYPE 2 CLASS 1		ANODIZE CH	10	10 ✓	0	0	DAS 68 9-89
2	RBW6205G09132-3G-3 ✓ Rev.	RBW6205G09132-3G-3 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-8625F TYPE 2 CLASS 1		ANODIZE CH	6	6 ✓	0	0	0
3	RBW1205G00231-3G-1 ✓ Rev.	RBW1205G00231-3G-1 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-8625F TYPE 2 CLASS 1		ANODIZE CH	4	4 ✓	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.